

**Construction Design and Management (CDM)**  
**Key Residual Risks**  
Contractors entering the site should gain permission from the relevant land owners and/or principle contractor working on site at the time of entry. Contractors shall be responsible for carrying out their own risk assessments and for liaising with the relevant services companies and authorities. Listed below are Site Specific key risks associated with the project.

- 1) Overhead and underground services
- 2) Street Lighting Cables
- 3) Working adjacent to water courses and flood plain
- 4) Soft ground conditions
- 5) Working adjacent to live highways and railway line
- 6) Unchartered services
- 7) Existing buildings with potential asbestos hazards

**NOTES:**

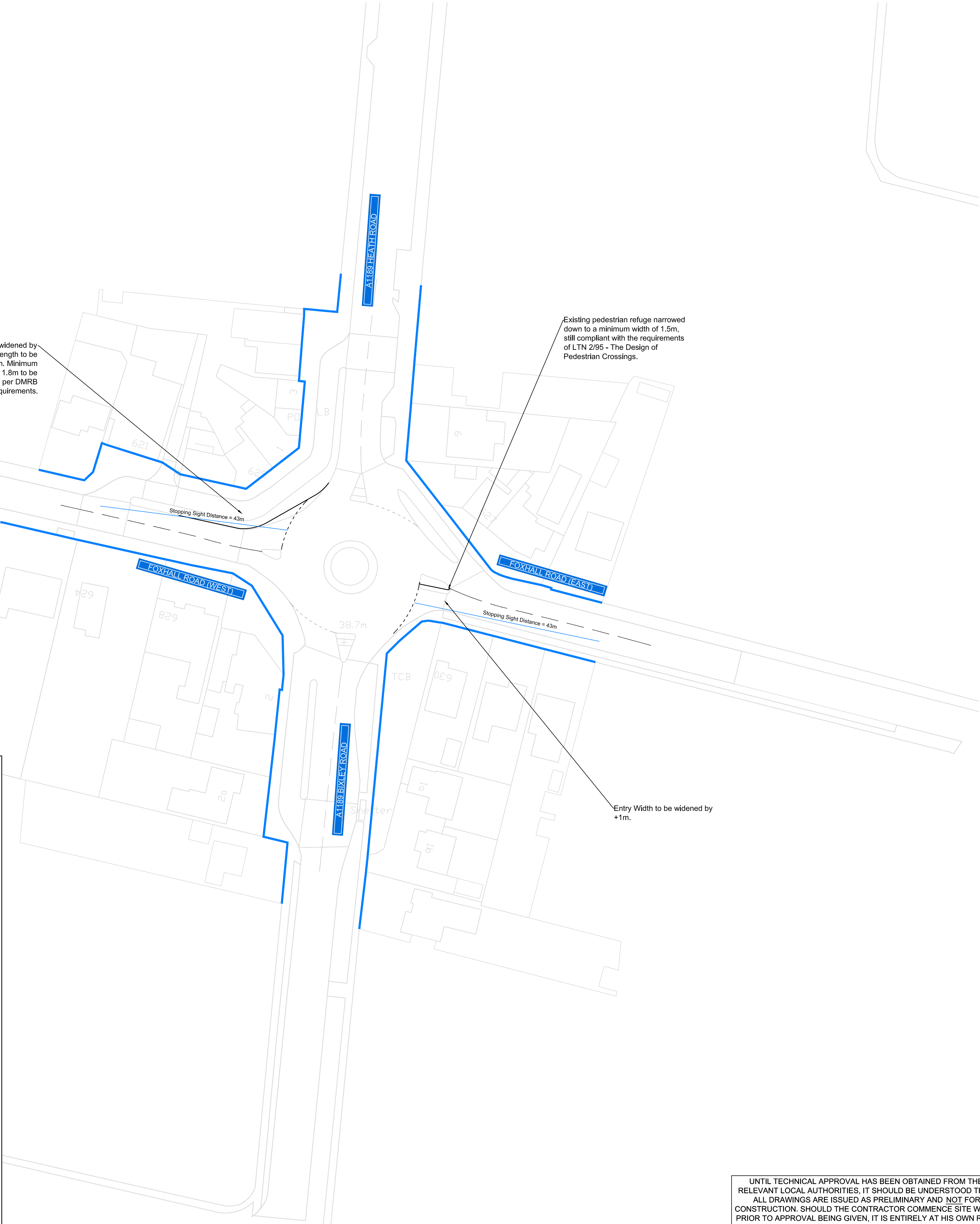
1. Do not scale from this drawing
2. All dimensions are in metres unless otherwise stated.
3. Brookbanks Consulting Ltd has prepared this drawing for the sole use of the client. The drawing may not be relied upon by any other party without the express agreement of the client and Brookbanks Consulting Ltd. Where any data supplied by the client or from other sources has been used, it has been assumed that the information is correct. No responsibility can be accepted by Brookbanks Consulting Ltd for inaccuracies in the data supplied by any other party. The drawing has been produced based on the assumption that all relevant information has been supplied by those bodies from whom it was requested.
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5. The junctions, roundabouts and links have been designed in accordance with the following DMRB standards:
  - TA 23/81: Junctions and Accesses - Determination of Size of Roundabouts and Major-Minor Junctions
  - TD 16/07: The Geometric Design of Roundabouts.
  - TD 9/93: Highway Link Design;

**KEY:**

- Anticipated Highway Boundary
- Stopping Sight Distance on Approach



Context Plan  
Scale: 1:10000



A Amendments as per client's requests. MDM LW PAB 19.10.16  
- First Issue - - - 03.03.17


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Carlyle Land Ltd and  
Commercial Estates Group

Land South and East of  
Adastral Park, Ipswich

Off-site Highway Mitigation:  
A1189 Bixley Road / Foxhall  
Road Roundabout Mitigation

Status		Status Date			
Approval		Mar 2017			
Drawn	Checked	Date			
MDM	LW	03.03.17			
Scale	Number	Rev			
As Shown	10391-HL-25	A			
0	10	20	30	40	50
					
METRES					

UNTIL TECHNICAL APPROVAL HAS BEEN OBTAINED FROM THE RELEVANT LOCAL AUTHORITIES, IT SHOULD BE UNDERSTOOD THAT ALL DRAWINGS ARE ISSUED AS PRELIMINARY AND NOT FOR CONSTRUCTION. SHOULD THE CONTRACTOR COMMENCE SITE WORK PRIOR TO APPROVAL BEING GIVEN, IT IS ENTIRELY AT HIS OWN RISK.