

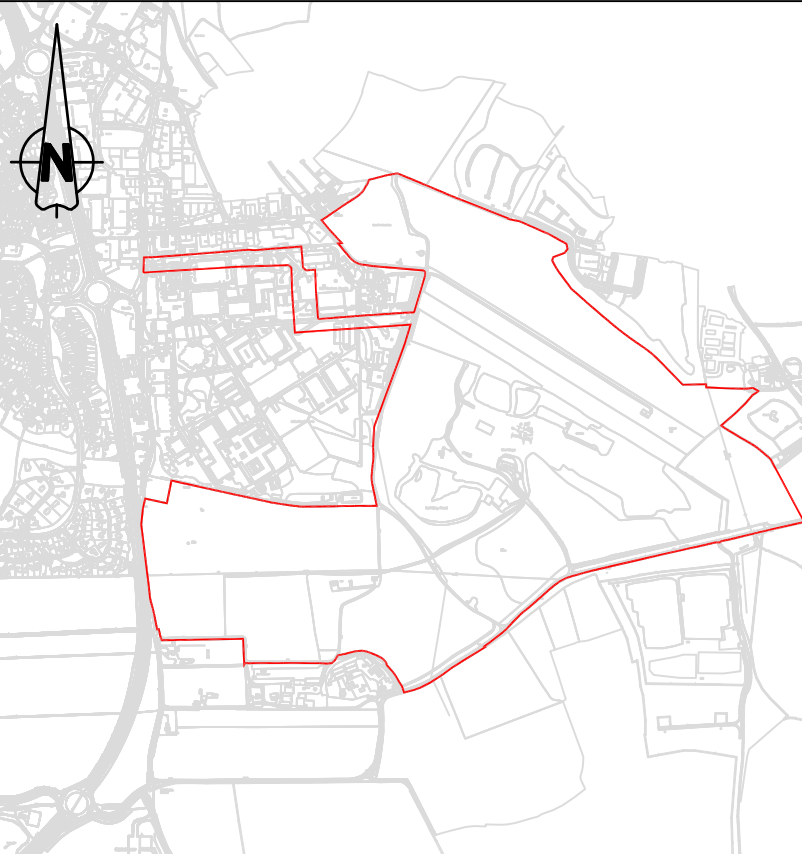
**Construction Design and Management (CDM)**  
**Key Residual Risks**  
Contractors entering the site should gain permission from the relevant land owners and/or principle contractor working on site at the time of entry. Contractors shall be responsible for carrying out their own risk assessments and for liaising with the relevant services companies and authorities. Listed below are Site Specific key risks associated with the project.

- 1) Overhead and underground services
- 2) Street Lighting Cables
- 3) Working adjacent to water courses and flood plain
- 4) Soft ground conditions
- 5) Working adjacent to live highways and railway line
- 6) Unchantered services
- 7) Existing buildings with potential asbestos hazards

- NOTES:**
1. Do not scale from this drawing.
  2. This drawing has been based on survey data provided by a third party. Brookbanks Consulting Ltd cannot be held responsible for the accuracy of this information.

- KEY:**
- Development Boundary
  - Existing Footway
  - Existing Shared Cycle/Pedestrian Route
  - Existing Bridleway
  - Existing PROW.
  - Access Point into Site for Pedestrians/ Cyclists
  - Potential Footway
  - Potential Shared Cycleway/Footway

- BUS ROUTES:**
- Route 66
  - Route 67
  - Route 63 / 64 / 65 / 65B
  - Route 172/174



Proposed Site Extents  
Scale: 1:20000

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Carlyle Land Ltd and  
Commercial Estates Group

Land South and East of  
Adastral Park, Ipswich

Key Local Connection  
Strategy Page 1 of 2

Status	Approval		Status Date	March 2017	
Drawn	MDM	Checked	LW	Date	22.03.2017
Scale	1:5000	Number	10391-HL-101	Rev	-
0 10 20 30 40 50 METRES					

UNTIL TECHNICAL APPROVAL HAS BEEN OBTAINED FROM THE RELEVANT LOCAL AUTHORITIES, IT SHOULD BE UNDERSTOOD THAT ALL DRAWINGS ARE ISSUED AS PRELIMINARY AND NOT FOR CONSTRUCTION. SHOULD THE CONTRACTOR COMMENCE SITE WORK PRIOR TO APPROVAL BEING GIVEN, IT IS ENTIRELY AT HIS OWN RISK.