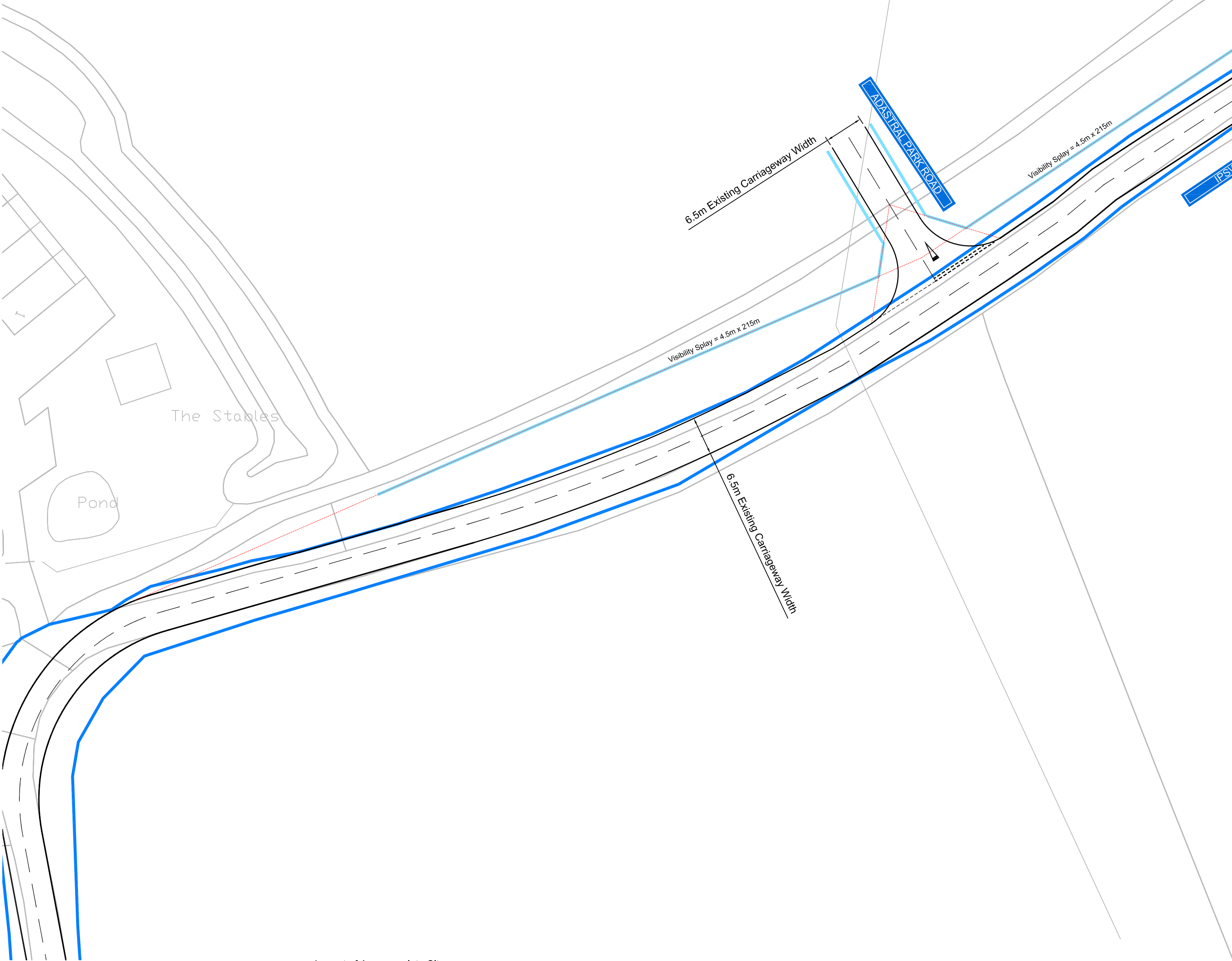
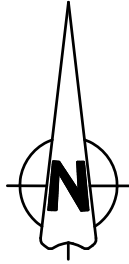


Context Plan  
Scale: 1:10000



Layout of Accesses into Site  
Scale: 1:500

**Construction Design and Management (CDM)**  
**Key Residual Risks**  
Contractors entering the site should gain permission from the relevant land owners and/or principle contractor working on site at the time of entry. Contractors shall be responsible for carrying out their own risk assessments and for liaising with the relevant services companies and authorities. Listed below are Site Specific key risks associated with the project.

- 1) Overhead and underground services
- 2) Street Lighting Cables
- 3) Working adjacent to water courses and flood plain
- 4) Soft ground conditions
- 5) Working adjacent to live highways and railway line
- 6) Unchartered services
- 7) Existing buildings with potential asbestos hazards

**NOTES:**

1. Do not scale from this drawing
2. All dimensions are in metres unless otherwise stated.
3. Brookbanks Consulting Ltd has prepared this drawing for the sole use of the client. The drawing may not be relied upon by any other party without the express agreement of the client and Brookbanks Consulting Ltd. Where any data supplied by the client or from other sources has been used, it has been assumed that the information is correct. No responsibility can be accepted by Brookbanks Consulting Ltd for inaccuracies in the data supplied by any other party. The drawing has been produced based on the assumption that all relevant information has been supplied by those bodies from whom it was requested.
4. No part of this drawing may be copied or duplicated without the express permission of Brookbanks Consulting.
5. The junctions, roundabouts and links have been designed in accordance with the following design standards:
  - TD 9/93: Highway Link Design;
  - TD 42/95: The Geometric Design of Major-Minor Priority Junctions;
  - Manual for Streets;

**KEY:**

- Site Boundary
- Anticipated Highway Boundary
- Proposed Highway Boundary for Adoption
- Junction Visibility Splay

E	Update of Speed Limits.	MDM	LW	PAB	11.09.17
D	Amendments to avoid trees.	MDM	LW	PAB	06.06.17
C	Amendments as per client's requests.	MDM	LW	PAB	10.03.17
B	Update of Speed Limits.	MDM	LW	PAB	14.12.16
A	Update of Speed Limits.	MDM	LW	PAB	09.11.16
-	First Issue	-	-	-	27.10.16

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Carlyle Land Ltd and  
Commercial Estates Group

Adastral Park  
Ipswich, Suffolk

Proposed Priority Junction  
Western Access off Ipswich Road

Status			Status Date		
Approval			Oct 2016		
Drawn	MDM	Checked	LW	Date	27.10.2016
Scale	As Shown	Number	10391-HL-05	Rev	E
<div><div></div><div>01020304050</div><div>METRES</div></div>					

Arm	PROPOSED PRIORITY JUNCTION: DMRB COMPLIANCE WITH TD 42/95					
	Corner Radii to Left (m)	Approach Lane Width (m)	Taper for Ghost Island (m)	Direct Taper for Ghost Island (m)	Design Speed (mph)	Deceleration (m)
Ipswich Road (West)	10	3.25	N/A	N/A	50	N/A
Adastral Park Road	10	3.25	N/A	N/A	30	N/A
Ipswich Road (East)	N/A	3.25	N/A	N/A	50	N/A

UNTIL TECHNICAL APPROVAL HAS BEEN OBTAINED FROM THE RELEVANT LOCAL AUTHORITIES, IT SHOULD BE UNDERSTOOD THAT ALL DRAWINGS ARE ISSUED AS PRELIMINARY AND NOT FOR CONSTRUCTION. SHOULD THE CONTRACTOR COMMENCE SITE WORK PRIOR TO APPROVAL BEING GIVEN, IT IS ENTIRELY AT HIS OWN RISK.