Ref	Page	Policy /	Main Modification
		Paragraph	
			and the ISPA authorities agree that robust steps must be taken to prioritise healthy and sustainable travel. A
			package of transport mitigation measures has been identified to reduce vehicle movements. Suffolk County
			Council as the Highway Authority has developed a strategy which contains a package of mitigation measures
			to deliver modal shift and mitigate impacts on the wider Ipswich highways network. The Council will work with
			the other authorities across the ISPA to ensure that there is a co-ordinated approach to funding the mitigation
			through the delivery of the Local Plan.
	239	12.179	Modification to paragraph 12.179:
			Communities in this part of the plan area have seen significant levels of growth through previous Local Plan
			allocations. In the short to medium term the development of Brightwell Lakes will deliver a high quality
			masterplan development and it is recognised that this development will need the opportunity to settle and
			mature. In support of delivery of the Ipswich Garden Suburb and Brightwell Lakes, this plan does not propose
			significant additional growth in this area in the early years of the plan period. In order to assist with delivery of
			housing across the Ipswich Strategic Planning Area, this plan identifies land at Humber Doucy Lane, Rushmere
			St Andrew / Tuddenham as part of a cross boundary allocation with Ipswich Borough to deliver housing beyond
			2031 . The opportunity for redevelopment of the Police Headquarters site in Martlesham Heath would enable
			the provision of a high density brownfield development of a mix of smaller units led by innovative design. An
			allocation is also proposed at Woodbridge Town Football Club to deliver housing and to provide a degree of
			certainty regarding potential future uses, and whilst this is in Martlesham Parish it is detailed within the
			Strategy for Woodbridge due to it being adjacent to the urban area of Woodbridge. Elsewhere in the area
			neighbouring Ipswich, future development will be limited to sites within the defined Settlement Boundaries.

Ref	Page	Policy /	Main Modification
		Paragraph	
	240	SCLP12.18	Policy SCLP12.18: Strategy for Communities surrounding Ipswich
			The strategy for the communities surrounding Ipswich is to maintain the healthy and vibrant communities which provide a diverse mixture of residential and employment opportunities alongside services and facilities by maintaining and enhancing the relationship with Ipswich and other parts of the District. Provision of appropriate community infrastructure, education facilities and public transport will be supported where the needs are clearly demonstrated. Development will be expected to maximise its contribution to sustainable transport and promotion of modal shift in order to contribute to the delivery of new and enhanced sustainable transport measures in and around Ipswich. Residential developments will be limited to the proposal at Brightwell Lakes, land at Humber Doucy Lane to
			come forward beyond 2031 alongside land in Ipswich Borough, the provision of housing in association with redevelopment of the Police Headquarters site and development within the Settlement Boundaries consisting of infill or small scale redevelopments which make the most appropriate use of previously developed land, plus small allocations or development identified through Neighbourhood Plans. Economic proposals which are well related to the strategically important employment areas will be supported where they maximise provision and support the diverse range of opportunities in the area in accordance with other policies in the Local Plan.